



# Bergamid™ B70 W25 G45 H

## Polyamide 6

### Key Characteristics

General	
Material Status	• Commercial: Active
Regional Availability	• Europe
Filler / Reinforcement	• Glass Fiber, 45% Filler by Weight
Features	• Heat Stabilized
RoHS Compliance	• RoHS Compliant
Forms	• Pellets
Processing Method	• Injection Molding

### Technical Properties <sup>1</sup>

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density <sup>2</sup>	1.48 g/cm <sup>3</sup>	1.48 g/cm <sup>3</sup>	ISO 1183
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus (73°F (23°C))	1.74E+6 psi	12000 MPa	ISO 527-2/1
Tensile Stress (Break, 73°F (23°C))	23200 psi	160 MPa	ISO 527-2/5
Tensile Strain (Break, 73°F (23°C))	2.0 %	2.0 %	ISO 527-2/5
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	4.8 ft·lb/in <sup>2</sup>	10 kJ/m <sup>2</sup>	ISO 179/1eA
Charpy Unnotched Impact Strength 73°F (23°C)	43 ft·lb/in <sup>2</sup>	90 kJ/m <sup>2</sup>	ISO 179/1eU
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Melting Temperature (DSC)	433 °F	223 °C	ISO 3146

### Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Processing (Melt) Temp	500 to 554 °F	260 to 290 °C
Mold Temperature	122 to 194 °F	50 to 90 °C

### Notes

<sup>1</sup> Typical values are not to be construed as specifications.

<sup>2</sup> ±0.02 g/cm<sup>3</sup>

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